

ENGINEERING CHANGE NOTE					DATE: 25/01/08	ECN No.: 1546					
Product Group: SWINGPLAY						Sheet 1 of 1					
Components: YO YO SWING						ECR No:					
Part No.: 6040-058											
Origin Department: Drawing Office		NCR:		Complaint No.:		Other:					
Details: Early installations of the Yo Yo Swing have raised two problems.											
The spigots from the leg frames to the top bar are loose											
The foundations are insufficient for the leg frames											
						Date: 25/01/08		Sig: SB			
Decision: Top bar redesigned with fixing plates to be bolted onto the leg frames. Leg frames redesigned with crescent plate added to fit top bar and below ground fixing plate added. Below ground fixing assembly created to bolt onto leg frames. New smaller basket seat (950 dia.) incorporated into design. Chain assembly reduced in length from 1980 to 1880mm											
						Date: 25/01/08		Sig: SB			
Part No.	New Drawings										
6060-058	Yo Yo Swing General Assembly										
3000-672	Yo Yo Swing Below Ground Fixing Tube										
3000-673	Yo Yo Swing Lower Leg (Side Frame) Tube										
3052-582	Yo Yo Swing Below Ground Fixing Plate										
3200-672	Yo Yo Swing Crescent Plate										
3200-673	Yo Yo Swing Top Bar Fixing Plate										
3200-674	Yo Yo Swing Top Bar Top Web										
3200-675	Yo Yo Swing Top Bar Bottom Web										
4201-227	Yo Yo Swing Below Ground Fixing Assembly										
	Revised Drawings										
3000-619	Yo Yo Swing Top Bar, up to rev 2										
4201-132	Yo Yo Swing Leg Frame Assembly, up to rev 3										
4201-130	Yo Yo Swing Top Bar Assembly, up to rev 1										
All Picking Lists and Installation Sheets have been updated to reflect these changes.											
Spares/Stock:											
Modify:					Use Up:						
Other:											
Paper Work Altered:		Drawing		Parts List		Installation		Standards		JCMs	Picking List
SIG.:		SB				SB		SB		SB	SB
DATE:		25/01/08				25/01/08		25/01/08		25/01/08	25/01/08
ISSUE:											
Completed By: SB			Checked By: P. Godfrey			Approved By: P. Godfrey			Changes Effective From:		
Date: 25/01/08		Date: 25/01/08		Date: 25/01/08		Date: 25/01/08					
M.D.	Production	Costing	Q.A	Supervisor 1	Supervisor 2	Toolroom	Stores	Despatch	Sales	Customer S.	
Form Revision: 5											